

5/46

DART AEROSPACE LTD	Work Order:	24667
Description: Saddle Kit	Part Number:	K10003
	Qty:	4
		Page 1 of 1

RF  
13.05.27

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	JH	05.10.26	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 UK 44	JH	05-11-07	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td><del>B23917</del> B23917</td></tr><tr><td>1</td><td>D2571 ✓</td><td>Saddle</td><td>1 B22801 3 B24125</td></tr><tr><td>1</td><td>D2572 ✓</td><td>Saddle</td><td>B24125</td></tr><tr><td>1</td><td>D2573 —</td><td>Saddle</td><td>B24126</td></tr><tr><td>1</td><td>D2574 —</td><td>Saddle</td><td>3 B24126 <del>B211697</del> <del>B24126</del></td></tr><tr><td>1</td><td>D2736-1 ✓</td><td>Bracket</td><td>B23686</td></tr><tr><td>1</td><td>D2736-3 —</td><td>Bracket</td><td>B23687</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B23924B</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td><del>B22182</del></td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041 ✓</td><td>Tow Ring</td><td>3 B21418 1 B23761</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M18219</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M18136</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M18332</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M18762</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M18431</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17975</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>29 M17492 87 M5615</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	<del>B23917</del> B23917	1	D2571 ✓	Saddle	1 B22801 3 B24125	1	D2572 ✓	Saddle	B24125	1	D2573 —	Saddle	B24126	1	D2574 —	Saddle	3 B24126 <del>B211697</del> <del>B24126</del>	1	D2736-1 ✓	Bracket	B23686	1	D2736-3 —	Bracket	B23687	4	D2747	Socket Head Set Screw	B23924B	2	D2876	Spacer	<del>B22182</del>	2	D2877	Spacer	B21019	1	D2968-041 ✓	Tow Ring	3 B21418 1 B23761	16	AN4-6A	Bolt	M18219	4	AN4-46A	Bolt	M18136	8	AN4-51A	Bolt	M18332	8	AN6-12A	Bolt	M18762	32	AN960JD416	Washer	M18431	8	AN960JD616	Washer	M17975	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	29 M17492 87 M5615			
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	05/11/11	4																																																																																
5	PK	Pack per PPP K10003	REV. G	05/11/14	4																																																																																
6	AC	Cost / part: 712.67	W	05-11-21	4																																																																																
7	DC	Close W/O 713.17 Inspection Level 21		05/11/18	4																																																																																

Adj 93  
Q

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 17 Date: 05/11/18

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 25, 2005  
04:04 pm

Work Order No : 0024667  
Project Name : \*K10003  
Project For : WK546  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 10-25-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:44 pm

Work Order No : 0024667  
Project Name : \*K10003  
Project For : WK546  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 10-25-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00